



NOTE: 1	2) PRE HEAT BEFORE WELDING TO 150°F
	1) HYDRO @ 715 PSIG. MIN.
SHELL / HEADS	
.401" SA-455 2:1 S.E.	(.390" MIN.) TRIM
.500" SA-516-70	
M.A.W.P.	550 PSIG. @ 400 °F
M.D.M.T.	-20 °F @ 550 PSIG.
ASME SECTION VIII	DIV. 1, 2001 ADD 2002
X-RAY: RT-4 SPOT L.S. & HDS. G.S.	
GALLONS: 240	WT. 1221 LBS.
SERIAL NO.	
N.B.	

NOTE: 1) HYDRO @ 715 PSIG. MIN.
2) PRE HEAT BEFORE WELDING TO 150°F

(3) 2 1/2"x 2 1/2"x 3/16"THK. x 20"LG. ANGLE LEGS (STOCK LEGS)
(3) 4"x 4"x 3/8"THK. PADS W/ 7/8"Ø HOLES

30-VK-240-L	REV. 12-24-02
FOR: HANSON STANDARD	DATE: 6-13-87
VERT. AIR TANK	
INSIDE: UNPAINTED	
OUTSIDE: PRIME	
CAD-"B" SIZE UNDER "STD"-SERIES	
BY: J.G.	SCALE: 1"=12"
ROY E. HANSON JR. MFG.	
1924 COMPTON AVE.	
LOS ANGELES, CA 90011	

