



NOTE: 1) HYDRO @ 858 PSIG. MIN.
 2) PRE-HEAT BEFORE WELDING TO 150°F.
 3) HEADS-HOT FORMING NOT REQUIRED UCS 79(d)

SHELL / HEADS		.625" SA-516-70 2:1 S.E.	
BEVEL (.617" MIN.)			
M.A.W.P.	660 PSIG. @ 400 °F	30-VN-240-R	
M.D.M.T.	-20 °F @ 660 PSIG.	REV.	9-3-14
ASME SECTION VIII	DIV. 1, 2013	DATE:	7-18-11
X-RAY:	RT-4 SPOT L.S. ONLY	FOR: HANSON STANDARD	
GALLONS:	240	VERT. AIR TANK	
SERIAL NO.	WT. 1767 LBS.	SURFACE AREA = 62.3 SQ. FT.	
		INSIDE: UNPAINTED	
		OUTSIDE: PRIME	
		CAD "B" SIZE UNDER "STD" SERIES	
		BY: E.S.	
		SCALE: 1"=12"	
		ROY E. HANSON JR. MFG.	
		1600 E. WASHINGTON BLVD.	
		LOS ANGELES, CA 90021	