



2) WELD 3/4"Ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.  
 NOTE: 1) HYDRO @ 163 PSIG. MIN.

SHELL / HEADS	.205" SA-455 2:1 S.E.	
	JOGGLE	
SHELL / HEADS	.175" SA-414-G	
	M.A.W.P. 125 PSIG. @ 100 °F	
M.D.M.T. -20 PSIG. @ 125 °F		
ASME. SECTION VIII DIV. 1, 2001 ADD 2003		
X-RAY: RT-NO		
GALLONS:	420	WT. 814 LBS.
SERIAL NO.		
N.B.		

WK-887-B	REV.
	DATE: 11-4-04
FOR:	
VERT. CHILLED WATER TANK	
INSIDE: UNPAINTED	
OUTSIDE: SHOP PRIME	
LEG ZONE: 1-15 KM.	
BY: J.G. / C.J.	SCALE: 3/4"=12"
<b>ROY E. HANSON JR. MFG.</b>	
1924 COMPTON AVE. LOS ANGELES, CA 90011	