



2) WELD 1/2"Ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.
 NOTE: 1) HYDRO @ 164 PSIG. MIN.

SHELL / HEADS	.166" SA-414-G 2:1 S.E.	WL-244-B	REV.
	JOGGLE		DATE: 9-14-05
SHELL	.166" SA-414-G	FOR:	VERT. CHILLED WATER TANK
		INSIDE:	UNPAINTED
M.A.W.P.	125 PSIG. @ 200 °F	OUTSIDE:	SHOP PRIMER
M.D.M.T.	-20 °F @ 125 PSIG.	BY: E.S. / C.J.	SCALE: 1"=12"
ASME. SECTION VIII	DIV. 1, 2004 ADD. 2004	ROY E. HANSON JR. MFG.	
X-RAY:	RT-NO	1924 COMPTON AVE.	
GALLONS:	200	WT.	523 LBS.
SERIAL NO.		LOS ANGELES, CA 90011	
N.B.			