



NOTE: 1) HYDRO @ 197 PSIG. MIN.  
 2) WELD 3/4"Ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

SHELL / HEADS	.180" SA-455 2:1 S.E.
	JOGGLE
SHELL / HEADS	.165" SA-414-G
M.A.W.P.	150 PSIG. @ 200 °F
M.D.M.T.	0 °F @ 150 PSIG.
ASME. SECTION VIII DIV. 1, 2004 ADD. 2004	
X-RAY:	RT-4 SPOT L.S. ONLY
GALLONS:	350
WT.	738 LBS.
SERIAL NO.	
N.B.	

<b>WL-302-B</b>	REV.
	DATE: 10-28-05
FOR:	
VERT. CHILLED WATER TANK	
SURFACE AREA = 71.3 SQ. FT.	
INSIDE: UNPAINTED	
OUTSIDE: PRIME	
BY: J.G./C.J.	SCALE: 3/4"=12"
<b>ROY E. HANSON JR. MFG.</b>	
1924 COMPTON AVE. LOS ANGELES, CA 90011	