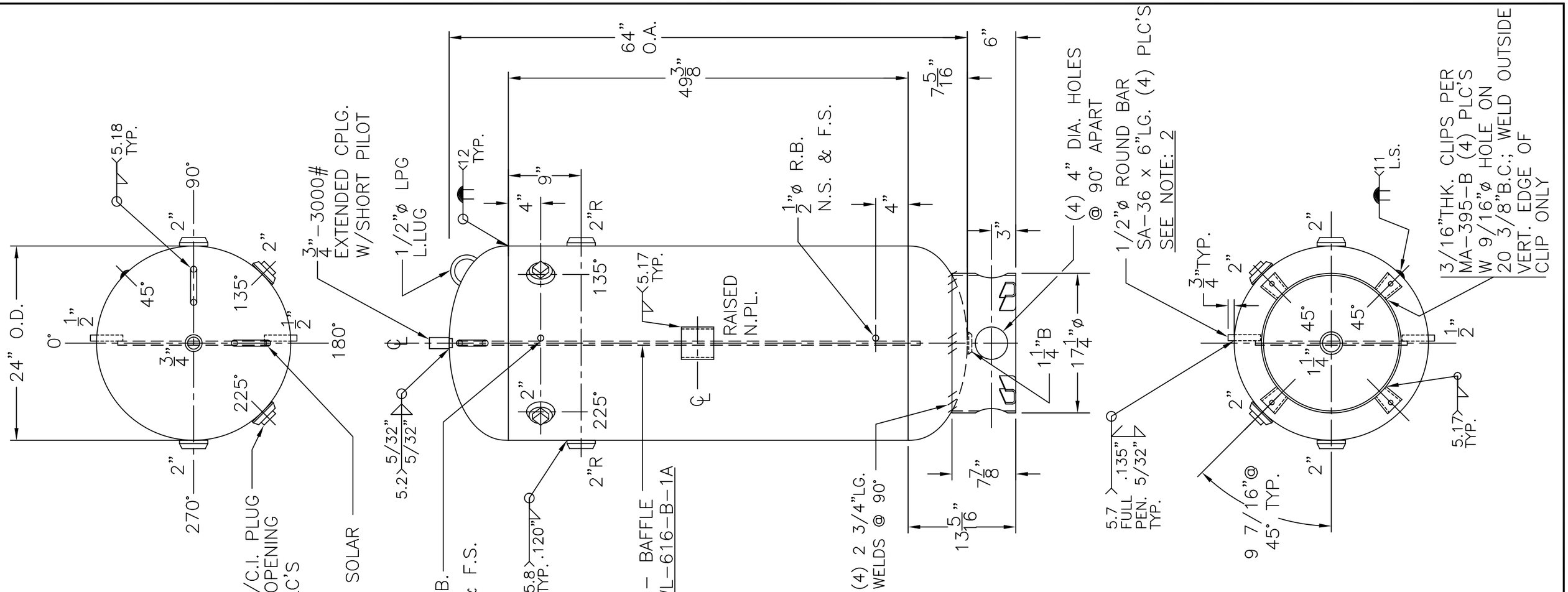


2) WELD 1/2"ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

NOTE: 1) HYDRO @ 164 PSIG. MIN.

| | | | |
|---|---|---|---|
| SHELL / HEADS | .164" SA–414–G 2:1 S.E. | WL–616–B | REV. 8–15–07 |
| | JOGGLE | | DATE: 8–1–06 |
| | | FOR: | |
| | | VERT. WATER (BUFFER) TANK | |
| | .135" SA–414–G | – | |
| | | | |
| | | INSIDE: UNPAINTED | |
| M.A.W.P. 125 PSIG. @ 200 °F | | | |
| M.D.M.T. –20 °F @ 125 PSIG. | | OUTSIDE: SAND BLAST, ZINC PRIME | |
| ASME. SECTION VIII DIV. 1, 2004 ADD 2006 | | | |
| X–RAY: RT–NO | | BY: J.G./STEVE | SCALE: 1"=12" |
| GALLONS: 120 | WT. 338 LBS. | ROY E. HANSON JR. MFG. | |
| SERIAL NO. | | 1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021 | |
| N.B. | | | |