



2" R W/ C.I. PLUG FOR INSPECTION OPENING (2) PLC'S.

3/4" Ø R.B. N.S. & F.S.

2 1/2" SCH. 40 PIPE x 7" LG. W/ VICTAULIC GROOVE (2) PLC'S.

.166" THK. BAFFLE PER: WL-626-B-1A

3/4" Ø R.B. N.S. & F.S.

NOTE: 1) HYDRO @ 197 PSIG. MIN. 2) WELD 3/4" Ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

SHELL / HEADS	.135" SA-414-G 2:1 S.E.	
	JOGGLE	
SHELL	.166" SA-414-G	
	M.A.W.P. 150 PSIG. @ 200 °F	
M.D.M.T. 0 °F @ 150 PSIG.		ASME. SECTION VIII DIV. 1, 2004 ADD 2005
X-RAY: RT-NO		
GALLONS:	120	WT. 381 LBS.
SERIAL NO.		
N.B.		

<b>WL-626-B</b>	REV.
	DATE: 8-15-06
FOR:	
VERT. CHILLED WATER TANK	
SURFACE AREA = 37.5 SQ. FT.	
INSIDE: UNPAINTED	
OUTSIDE: PRIME	
BY: E.S. / H.D.	SCALE: 1"=12"
<b>ROY E. HANSON JR. MFG.</b>	
1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021	

3/4" Ø ROUND BAR SA-36 x 6" LG. (4) PLC'S. SEE NOTE: 2

3/16" THK. CLIPS PER MA-395-B (4) PLC'S. W/ 9/16" Ø HOLE ON 20 1/2" B.C.; WELD OUTSIDE VERT. EDGE OF CLIP ONLY