



2) WELD 3/4" φ ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.
 NOTE: 1) HYDRO @ 197 PSIG. MIN.

SHELL / HEADS	.164" SA-414-G 2:1 S.E.	WL-632-B	REV.
	JOGGLE		DATE: 8-22-06
		FOR:	
	.164" SA-414-G	VERT. CHILLED WATER TANK	
		INSIDE: UNPAINTED	
M.A.W.P. 150 PSIG. @ 200 °F		OUTSIDE: SHOP PRIME	
M.D.M.T. 0 °F @ 150 PSIG.		BY: J.G. / C.J. SCALE: 1"=12"	
ASME. SECTION VIII DIV. 1, 2004 ADD 2005		ROY E. HANSON JR. MFG. 1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021	
X-RAY: RT-NO			
GALLONS: 120 WT. 350 LBS.			
SERIAL NO.			
N.B.			