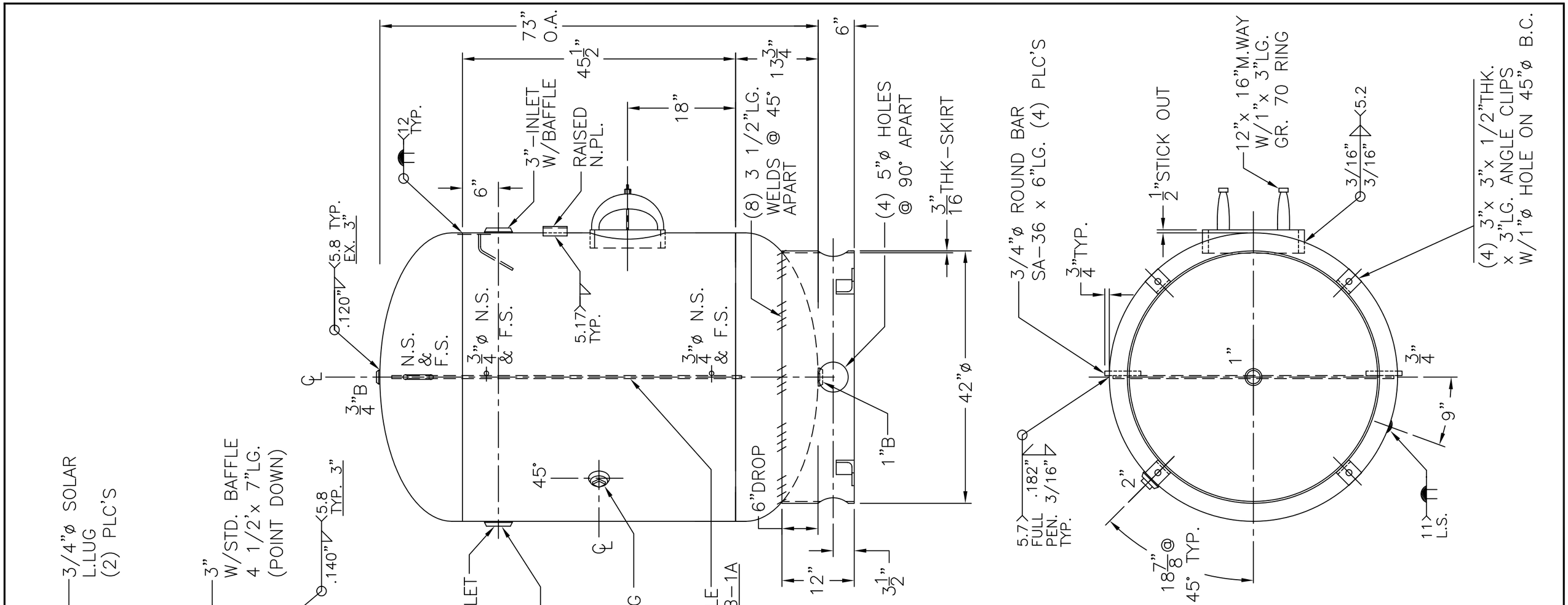

NOTE: 1) HYDRO @ 165 PSIG. MIN.
2) WELD 3/4"ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

SHELL / HEADS	.200" SA–455 2:1 S.E.	WL–644–B	REV.
	JOGGLED		DATE: 9–1–06
		FOR:	
		VERT. CHILLED WATER TANK.	
	.182" SA–455	SURFACE AREA = 85.9 SQ. FT.	
		INSIDE: UNPAINTED	
M.A.W.P. 125 PSIG. @ 200 °F			
M.D.M.T. 0 °F @ 125 PSIG.		OUTSIDE: PRIME	
ASME. SECTION VIII DIV. 1, 2004 ADD 2005			
X–RAY: RT–4 SPOT L.S. ONLY		BY: J.G./H.D.	SCALE: 3/4"=12"
GALLONS: 500	WT. 1080 LBS.	ROY E. HANSON JR. MFG.	
SERIAL NO.		1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021	
N.B.			