



2" R W/ C.I. PLUG FOR INSPECTION OPENING (2) PLC'S.

3/4" R.B. N.S. & F.S.

4"-150# R.F.S.O. FLG. W/SCH 40 PIPE x 7 1/16" LG. (2) PLC'S

.166" THK. BAFFLE PER: WL-632-B-1A

NOTE: 1) HYDRO @ 197 PSIG. MIN. 2) WELD 3/4" R.B. TO SHELL AFTER HEADS ARE IN PLACE.

SHELL / HEADS	.164" SA-414-G 2:1 S.E.	
	JOGGLE	
SHELL	.164" SA-414-G	
	M.A.W.P.	150 PSIG. @ 200 °F
	M.D.M.T.	0 °F @ 150 PSIG.
	ASME. SECTION VIII DIV. 1, 2004 ADD 2005	
	X-RAY:	RT-NO
	GALLONS:	120
	WT.	400 LBS.
	SERIAL NO.	
	N.B.	

<b>WL-695-B</b>	REV.
	DATE: 10-18-06
FOR:	
VERT. CHILLED WATER TANK	
SURFACE AREA = 35.9 SQ. FT.	
INSIDE: UNPAINTED	
OUTSIDE: SHOP PRIME	
BY: J.G. / C.J.	SCALE: 1"=12"
<b>ROY E. HANSON JR. MFG.</b>	
1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021	

3/16" THK. CLIPS PER MA-395-B (4) PLC'S. W/ 9/16" HOLE ON 20 3/8" B.C.; WELD OUTSIDE VERT. EDGE OF CLIP ONLY