



NOTE: 1) HYDRO @ 165 PSIG. MIN.
 2) WELD 3/4"Ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

SHELL / HEADS	.182" SA-455 2:1 S.E.
	JOGGLE - .149 OFFSET
SHELL	.165" SA-414-G
M.A.W.P.	125 PSIG. @ 200 °F
M.D.M.T.	0 °F @ 125 PSIG.
ASME. SECTION VIII DIV. 1, 2004 ADD. 2006	
X-RAY:	RT-NO
GALLONS:	306
WT.	709 LBS.
SERIAL NO.	
N.B.	

WL-818-B	REV.
	DATE: 2-12-07
FOR:	
VERT. CHILLED WATER TANK	
SURFACE AREA = 65.9 SQ. FT.	
INSIDE: UNPAINTED	
OUTSIDE: SAND BLAST, ZINC PRIME	
BY: J.G./STEVE	SCALE: 3/4"=12"
ROY E. HANSON JR. MFG.	
1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021	

.166" - BAFFLE
 PER: WL-818-B-1A

2"R W/ C.I. PLUG
 INSP. OPENINGS
 (2) PLC'S.
 3"-150# R.F.S.O.
 FLG. W/SCH 40
 PIPE x 7"LG.
 (2) PLC'S.

3/4"Ø ROUND BAR
 X 6"LG. (4) PLC'S.
 PER: WL-818-B-1A
 1/4"THK. CLIPS PER
 MA-395-B (4) PLC'S
 W 9/16"Ø HOLE ON
 32 3/8"B.C.; WELD OUTSIDE
 VERT. EDGE OF CLIP ONLY