

2" R W/ C.I. PLUG
INSP. OPENINGS
(2) PLC'S.

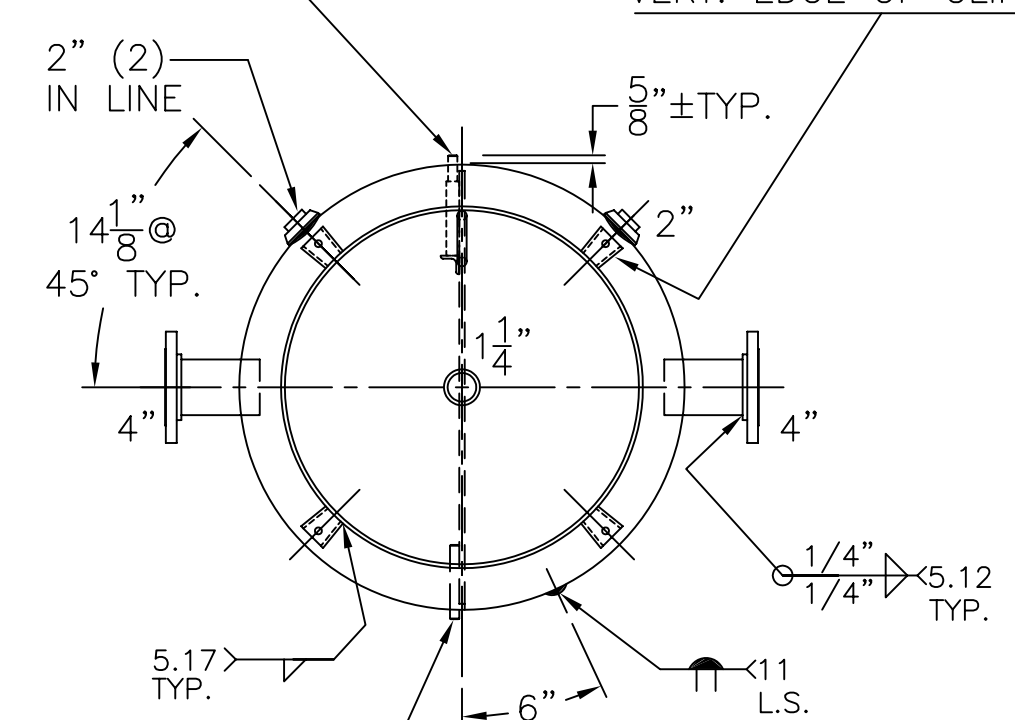
4" - 150# R.F.S.O.
FLG. W/ SCH 40
SA-106-B
PIPE X 7 1/16" LG.
(2) PLC'S

.166" - BAFFLE
PER: WL-919-B-1A

3/4" ϕ ROUND BAR
304 S.S. x 6" LG. (2) PLC'S
PER: WM-191-B DETAIL

1/4" THK. CLIPS PER
MA-395-B (4) PLC'S
W 9/16" ϕ HOLE ON
32 3/8" B.C.; WELD OUTSIDE
VERT. EDGE OF CLIP ONLY

3/4" ϕ ROUND BAR
SA-36 x 6" LG. (2) PLC'S



NOTE: 1) HYDRO @ 163 PSIG. MIN.
2) WELD 3/4" ϕ ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

SHELL / HEADS		M.A.W.P. 125 PSIG. @ 200 °F		M.D.M.T. 0 °F @ 125 PSIG.		ASME SECTION VIII DIV. 1, 2007 ADD. 2009		X-RAY: RT-NO		GALLONS: 250		WT. 542 LBS.		SERIAL NO.		N.B.	
.182" SA-455 2:1 S.E.		.165" SA-414-G		JOGGLE - .149 OFFSET													
FOR: -		VERT. CHILLED WATER TANK		SURFACE AREA = 55.6 SQ. FT.		UW-21 (b)		INSIDE: UNPAINTED		OUTSIDE: SHOP PRIME		BY: J.G./C.J.		SCALE: 3/4"=12"		REV. 1-15-10	
WL-919-B		DATE: 5-10-07															
ROY E. HANSON JR. MFG.		1600 E. WASHINGTON BLVD.		LOS ANGELES, CA 90021													