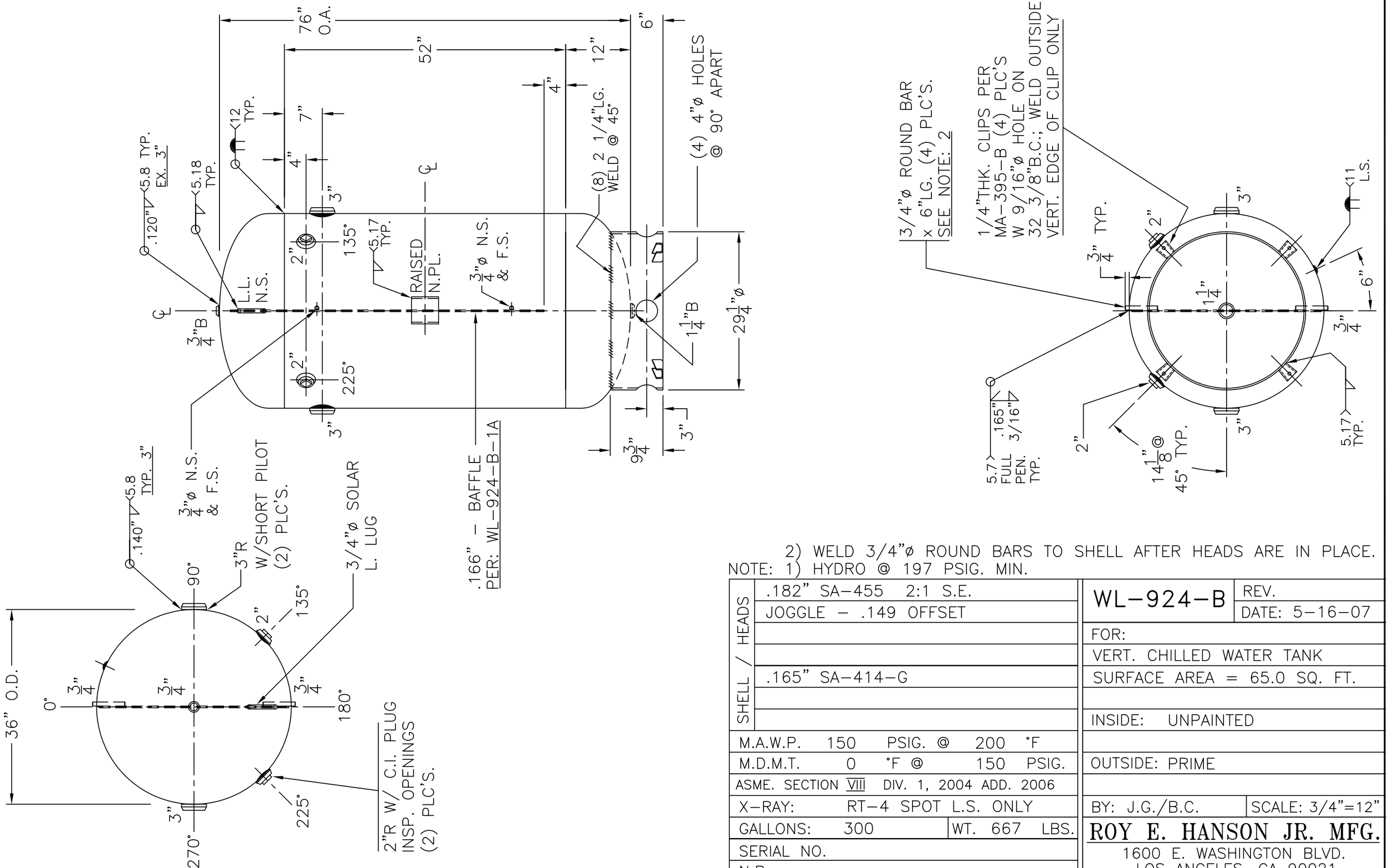

NOTE: 1) HYDRO @ 197 PSIG. MIN.

2) WELD 3/4"ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

SHELL / HEADS	.182" SA-455 2:1 S.E.	WL-924-B
	JOGGLE – .149 OFFSET	REV.
		DATE: 5-16-07
		FOR:
		VERT. CHILLED WATER TANK
	.165" SA-414-G	SURFACE AREA = 65.0 SQ. FT.
		INSIDE: UNPAINTED
M.A.W.P. 150 PSIG. @ 200 °F		
M.D.M.T. 0 °F @ 150 PSIG.		OUTSIDE: PRIME
ASME. SECTION VIII DIV. 1, 2004 ADD. 2006		
X-RAY: RT-4 SPOT L.S. ONLY		BY: J.G./B.C. SCALE: 3/4"=12"
GALLONS: 300	WT. 667 LBS.	ROY E. HANSON JR. MFG.
SERIAL NO.		1600 E. WASHINGTON BLVD.
N.B.		LOS ANGELES, CA 90021