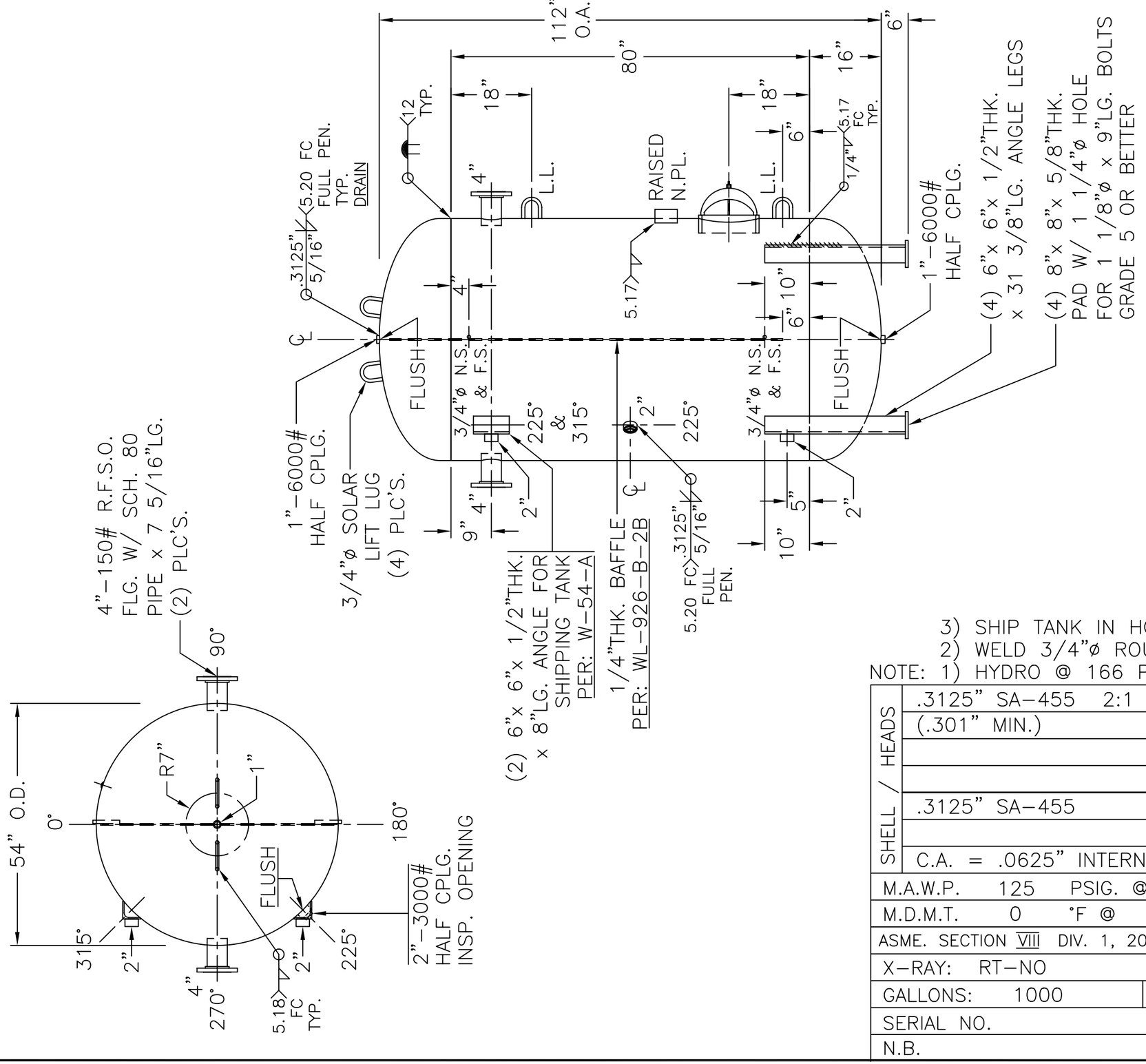

3) SHIP TANK IN HORIZONTAL POSITION.
2) WELD 3/4"ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.
NOTE: 1) HYDRO @ 166 PSIG. MIN.

SHELL / HEADS	.3125" SA-455 2:1 S.E.
	(.301" MIN.)
	.3125" SA-455
	C.A. = .0625" INTERNAL
M.A.W.P.	125 PSIG. @ 200 °F
M.D.M.T.	0 °F @ 125 PSIG.
ASME. SECTION VIII	DIV. 1, 2004 ADD 2006
X-RAY:	RT-NO
GALLONS:	1000 WT. 2653 LBS.
SERIAL NO.	
N.B.	

WL-926-B	REV. 6-26-07
	DATE: 5-18-07
FOR:	
VERT. CHILLED WATER TANK	
INSIDE: SAND BLAST W/ TOP HEAD	
LOOSE AND BAFFLE LOOSE	
OUTSIDE: SAND BLAST, PRIME	
LEG-ZONE 4-2 KM.	
BY: E.S. / C.J.	SCALE: 1/2"=12"

ROY E. HANSON JR. MFG.
1600 E. WASHINGTON BLVD.
LOS ANGELES, CA 90021