



NOTE: 1) 2) WELD 3/4" Ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE. HYDRO @ 195 PSIG. MIN.

SHELL / HEADS		.182" SA-455 2:1 S.E.		JOGGLE - .149 OFFSET		.165" SA-414-G	
M.A.W.P.	150 PSIG. @ 200 °F						
M.D.M.T.	0 °F @ 150 PSIG.						
ASME SECTION VIII	DIV. 1, 2007 ADD. 2008						
X-RAY:	RT-4 SPOT L.S. ONLY						
GALLONS:	400	WT.	889 LBS.				
SERIAL NO.							
N.B.							
FOR: VERT. CHILLED WATER TANK		WM-585-B		REV. 7-20-09		DATE: 1-28-09	
SURFACE AREA = 83.1 SQ. FT.		INSIDE: UNPAINTED		OUTSIDE: SAND BLAST & PRIME		BY: J.G./B.C.	
SCALE: 3/4"=12"		ROY E. HANSON JR. MFG.		1600 E. WASHINGTON BLVD.		LOS ANGELES, CA 90021	