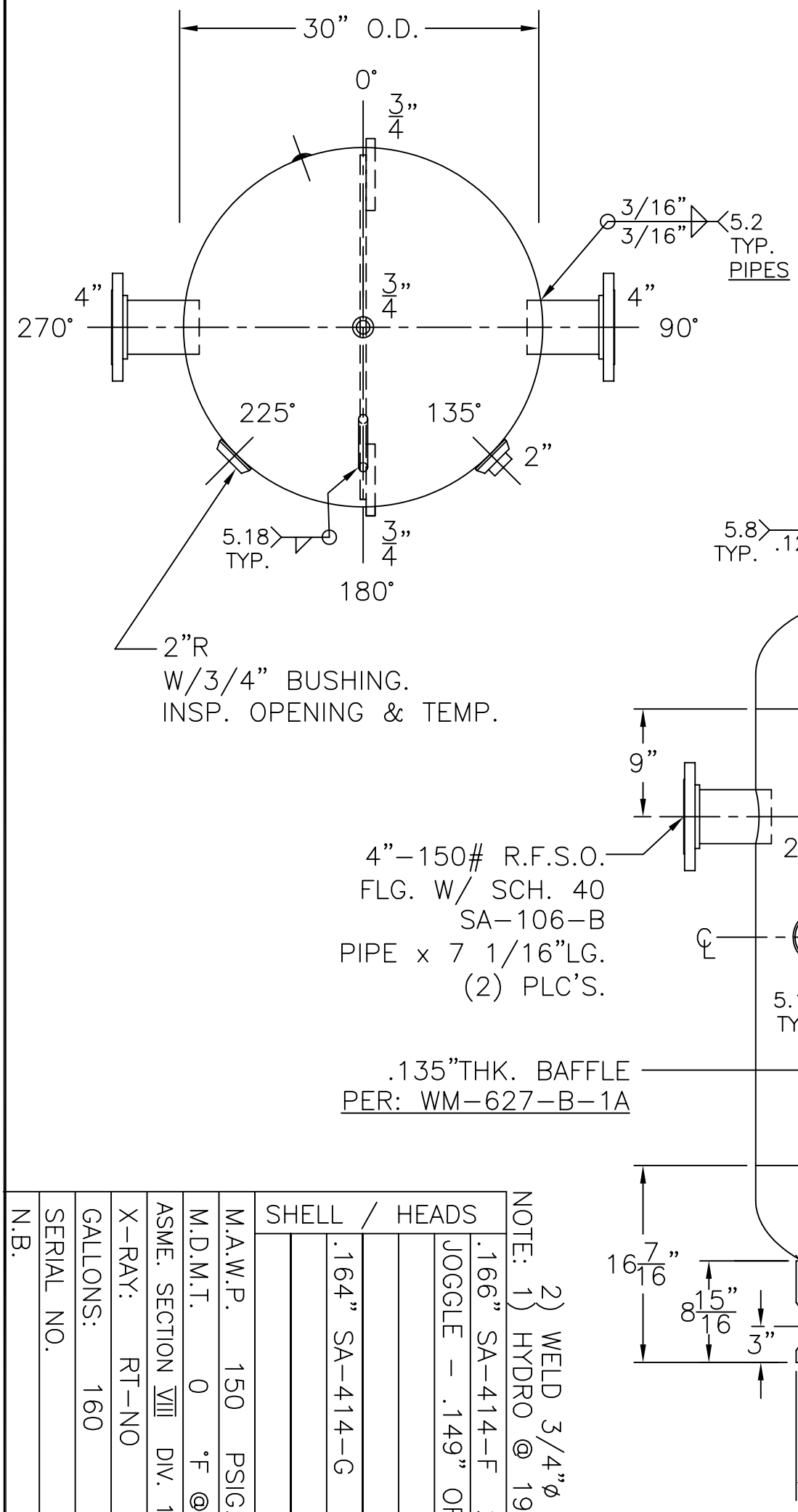


NOTE: 1) WELD 3/4"ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.
2) HYDRO @ 195 PSIG. MIN.

SHELL / HEADS	
M.A.W.P. 150 PSIG. @ 180 °F	
M.D.M.T. 0 °F @ 150 PSIG.	
ASME. SECTION VIII DIV. 1, 2007 ADD 2008	
X–RAY: RT–NO	
GALLONS: 160	WT. 462 LBS.
SERIAL NO.	
N.B.	

.164" SA–414–G
.166" SA–414–F 2:1 S.E.
JOGGLE – .149" OFFSET

WM–628–B

FOR:

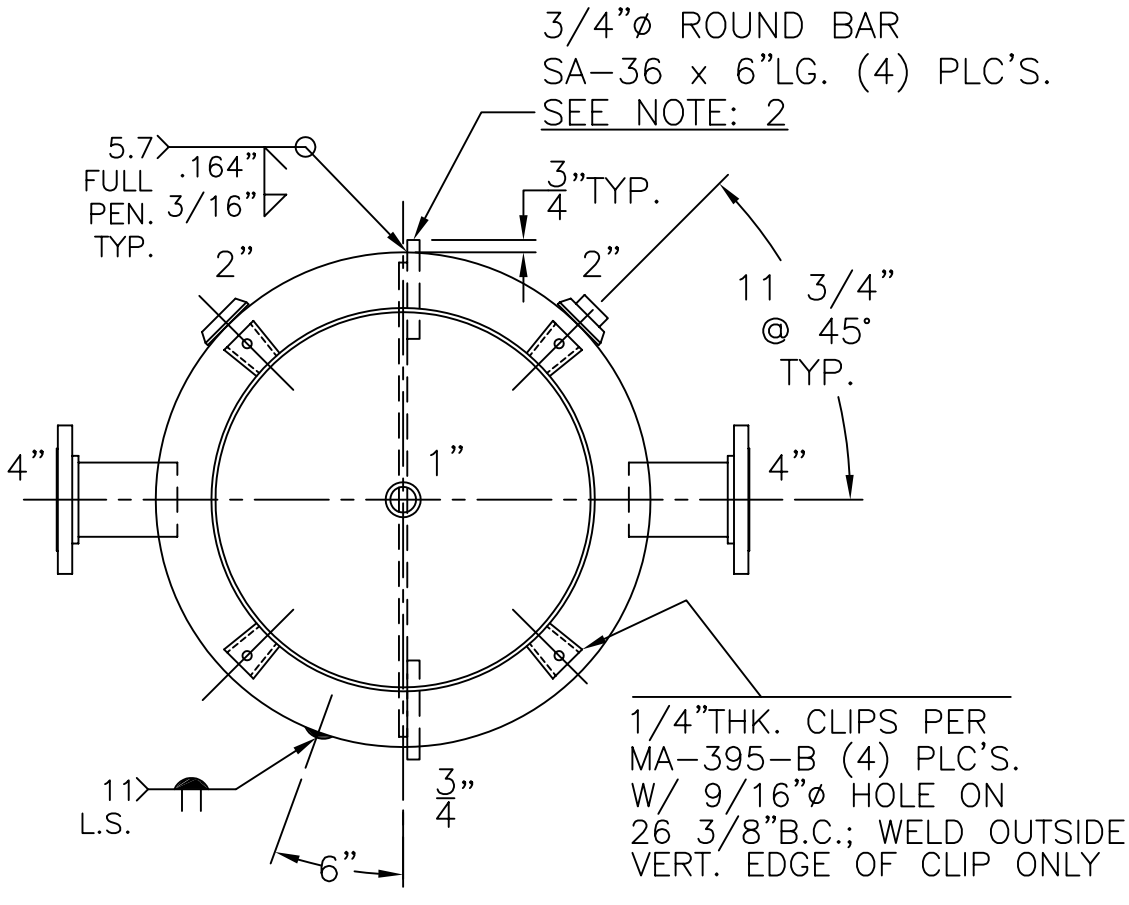
VERT. CHILLED WATER TANK

SURFACE AREA = 42.0 SQ. FT.
UW–21(b)

INSIDE: UNPAINTED

OUTSIDE: SHOP PRIME

BY: E.S. / C.J. | SCALE: 1"=12"

REV. 7–20–09
DATE: 3–11–09

ROY E. HANSON JR. MFG.
1600 E. WASHINGTON BLVD.
LOS ANGELES, CA 90021