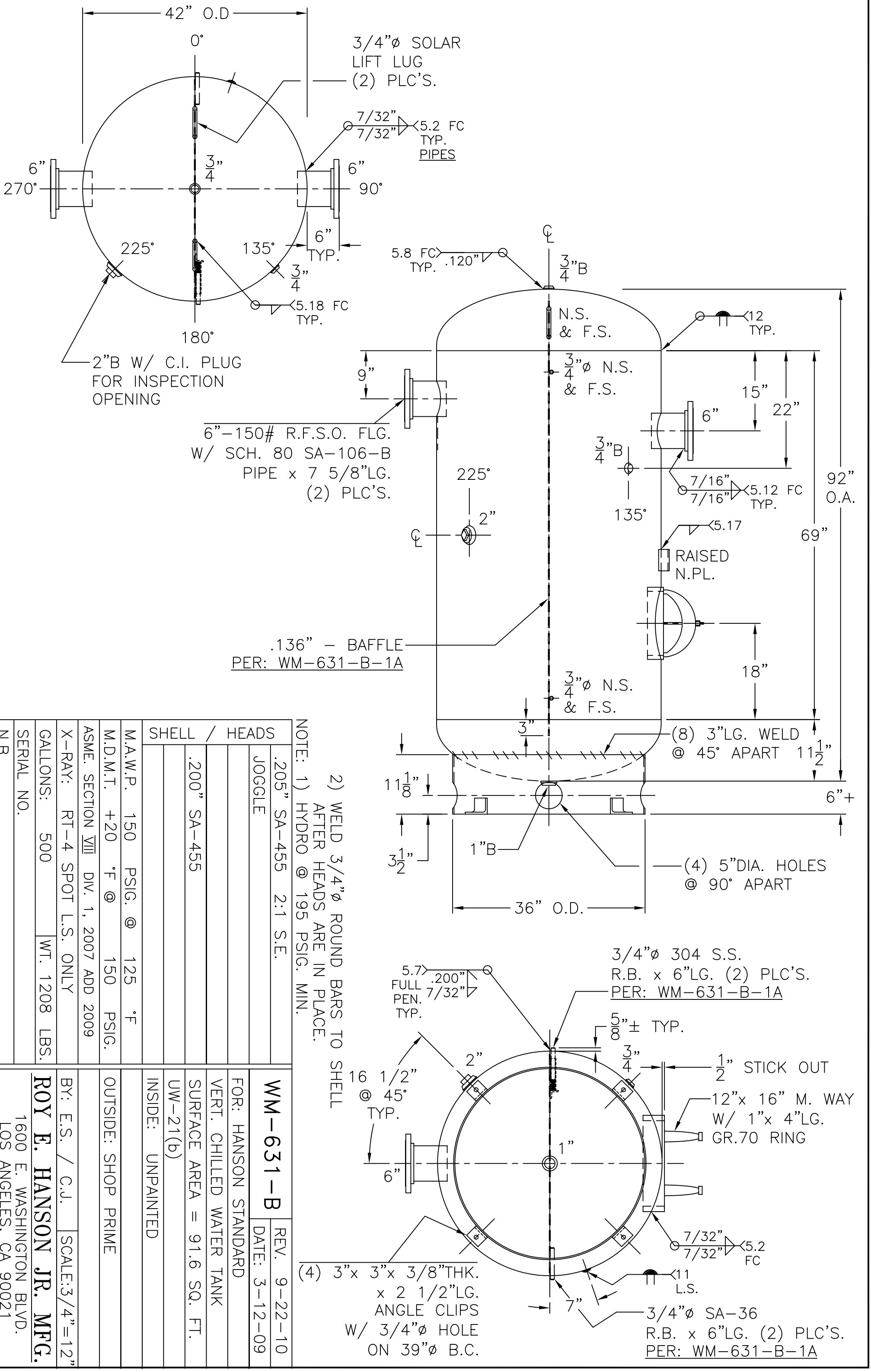


NOTE: 1) HYDRO @ 195 PSIG. MIN.
2) WELD 3/4"ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

| | |
|---|---|
| SHELL / HEADS | |
| .205" SA–455 2:1 S.E. | |
| JOGGLE | |
| .200" SA–455 | |
| M.A.W.P. 150 PSIG. @ 125 °F | |
| M.D.M.T. +20 °F @ 150 PSIG. | |
| ASME. SECTION VIII DIV. 1, 2007 ADD 2009 | |
| X–RAY: RT–4 SPOT L.S. ONLY | |
| GALLONS: 500 | WT. 1208 LBS. |
| SERIAL NO. | |
| N.B. | |

| | |
|---|---|
| WM–631–B | REV. 9–22–10 |
| | DATE: 3–12–09 |
| FOR: HANSON STANDARD | |
| VERT. CHILLED WATER TANK | |
| SURFACE AREA = 91.6 SQ. FT. | |
| UW–21(b) | |
| INSIDE: UNPAINTED | |
| OUTSIDE: SHOP PRIME | |
| BY: E.S. / C.J. | SCALE:3/4"=12" |

**ROY E. HANSON JR. MFG.**
1600 E. WASHINGTON BLVD.
LOS ANGELES, CA 90021