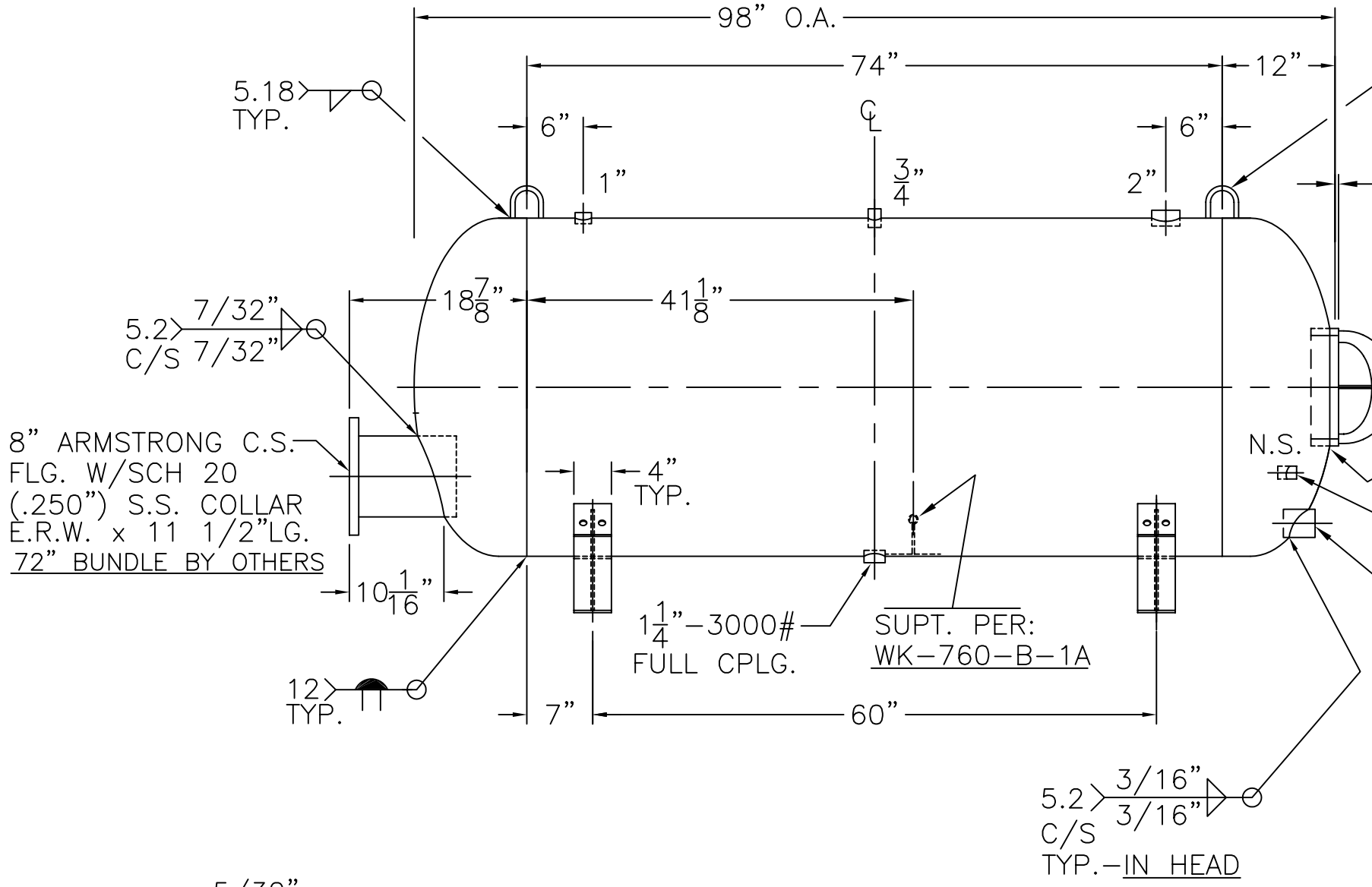

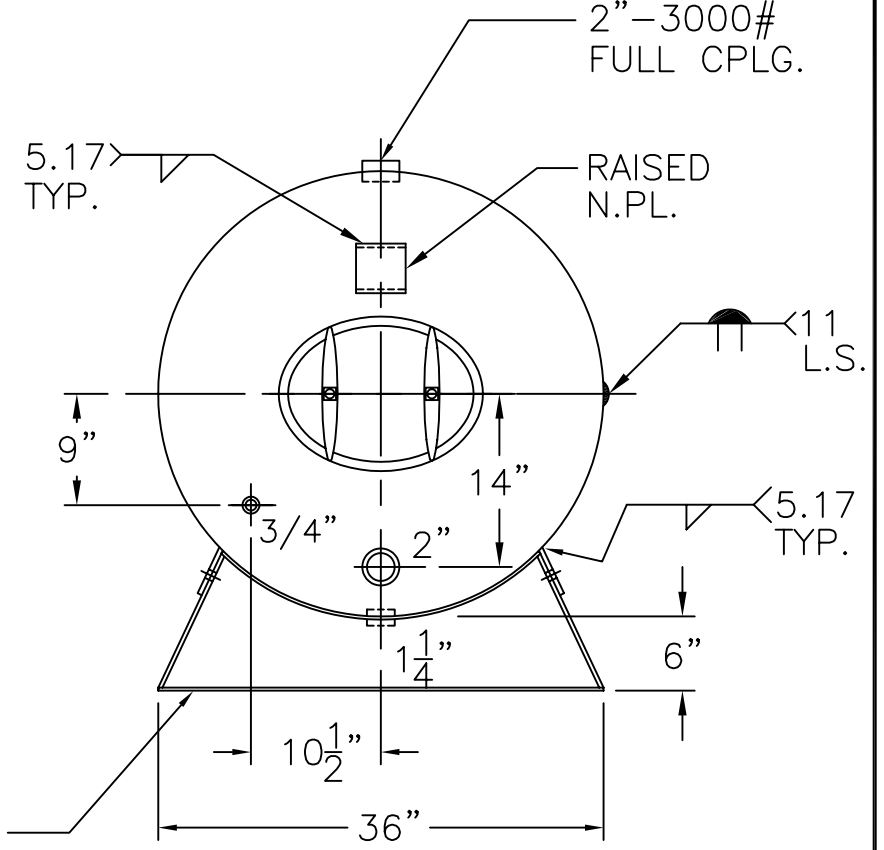

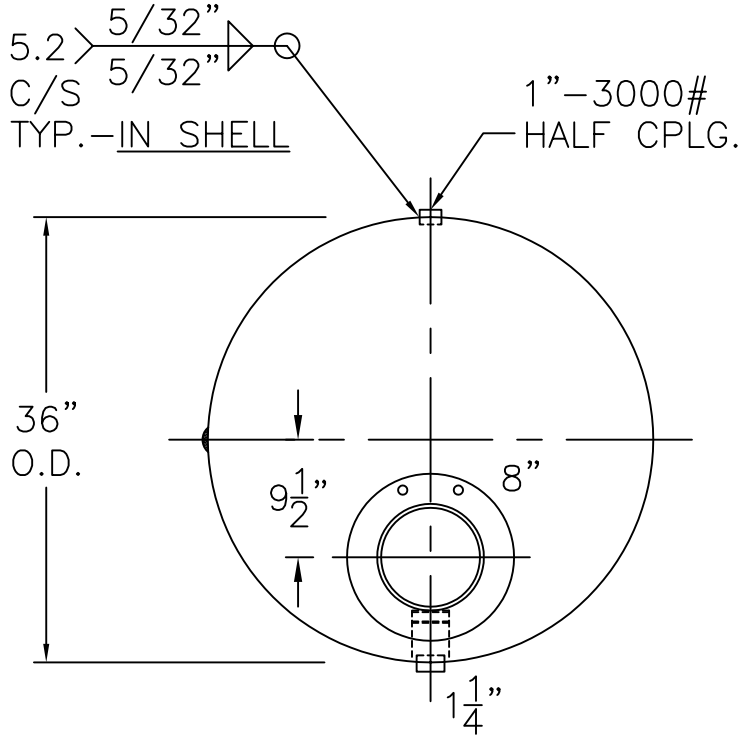

END VIEW W/OUT SUPPORTS

6) NO CEMENT IN 8" COLLAR.-NOTE ARMSTRONG + B & G SAME FLG.
5) 8" COLLAR SA-312-304 E.R.W.
4) ALL CPLG'S ARE SA-182-304 S.S.
3) EXTEND ALL CPLGS. 5/8" INSIDE.
2) HYDRO @ 188 PSIG. MIN. TO 197 PSIG. MAX.
NOTE: 1) SEAL ALL OPENINGS TO KEEP CEMENT MOIST TO PREVENT CRACKING.

SHELL / HEADS	RIGHT- .182" SA-455 2:1 S.E.
	JOGGLE
	LEFT - .200" MIN. SA-455 2:1 S.E.
	JOGGLE
	.166" SA-414-G
M.A.W.P. 125 PSIG. @ 210 °F	
ASME SECTION IV 2001 ADD. 2003	
X-RAY: RT-NO/H.L.W.	
GALLONS: 400	WT. 1379 LBS.
SERIAL NO.	

WK-760-B	REV.
	DATE: 7-28-04
FOR: -	
HORIZ. HOT WATER TANK	
79.9 SQ. FT. SURFACE AREA. THIS TANK IS SHIPPED WITH ALL OPENINGS SEALED. THE CEMENT LINING MUST BE KEPT MOIST BEFORE, DURING, AND AFTER INSTALLATION TO PREVENT CRACKING OF THE CEMENT.	
INSIDE: CEMENT LINE	
OUTSIDE: SHOP PRIME	
BY: J.G./C.J.	SCALE: 3/4"=12"

ROY E. HANSON JR. MFG.
1924 COMPTON AVE.
LOS ANGELES, CA 90011