



NOTE: 1) 2) HYDRO @ 715 PSIG. MIN.  
 1) PRE HEAT ALL WELDS TO 150°F.

SHELL / HEADS	.500" SA-516-70	2:1 S.E.
BEVEL (.483" MIN.)		
M.A.W.P.	550 PSIG.	@ 400 °F
M.D.M.T.	-20 °F @	550 PSIG.
ASME SECTION VIII	DIV. 1, 2010 ADD. 2011	
X-RAY: RT-4	100% L.S. & SPOT G.S.	
GALLONS:	400	WT. 1841 LBS.
SERIAL NO.		
N.B.		
<b>36-VK-400-R</b>	REV. 7-12-12	DATE: 9-9-81
FOR: HANSON STANDARD		
VERT. AIR TANK		
SURFACE AREA = 85.5 SQ. FT.		
INSIDE: UNPAINTED		
OUTSIDE: PRIME		
CAD-"B" UNDER "STD"-SERIES		
BY: E.S.	SCALE: 3/4"=12"	
<b>ROY E. HANSON JR. MFG.</b>		
1600 E. WASHINGTON BLVD.		
LOS ANGELES, CA 90021		