



4"-150# R.F.S.O.
 FLG. W/ SCH. 40
 PIPE x 7 5/8"LG.
 (2) PLC'S.

.164"THK.-INT. BAFFLE
 PER: WL-244-B-1A

1/2"Ø ROUND BAR
 SA-36 x 6"LG.
 (4) PLC'S.
 SEE NOTE: 2

3/16"THK. CLIPS PER
 MA-395-B (4) PLC'S.
 W/ 9/16"Ø HOLE ON
 26 3/8"B.C.; WELD OUTSIDE
 VERT. EDGE OF CLIP ONLY

NOTE: 1) HYDRO @ 164 PSIG. MIN.
 2) WELD 1/2"Ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

SHELL / HEADS		.166" SA-414-G 2:1 S.E.	
JOGGLE		.165" SA-414-G	
M.A.W.P.	125 PSIG. @ 200 °F		
M.D.M.T.	-20 °F @ 125 PSIG.		
ASME SECTION VIII	DIV. 1, 2004 ADD. 2006		
X-RAY:	RT-NO		
GALLONS:	200	WT.	523 LBS.
SERIAL NO.			
N.B.			
FOR: -		WL-244-B	
VERT. CHILLED WATER TANK		REV.	10-12-07
INSIDE: UNPAINTED		DATE:	9-14-05
OUTSIDE: SHOP PRIMER			
BY: E.S. / C.J.		SCALE:	1"=12"
ROY E. HANSON JR. MFG.			
1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021			