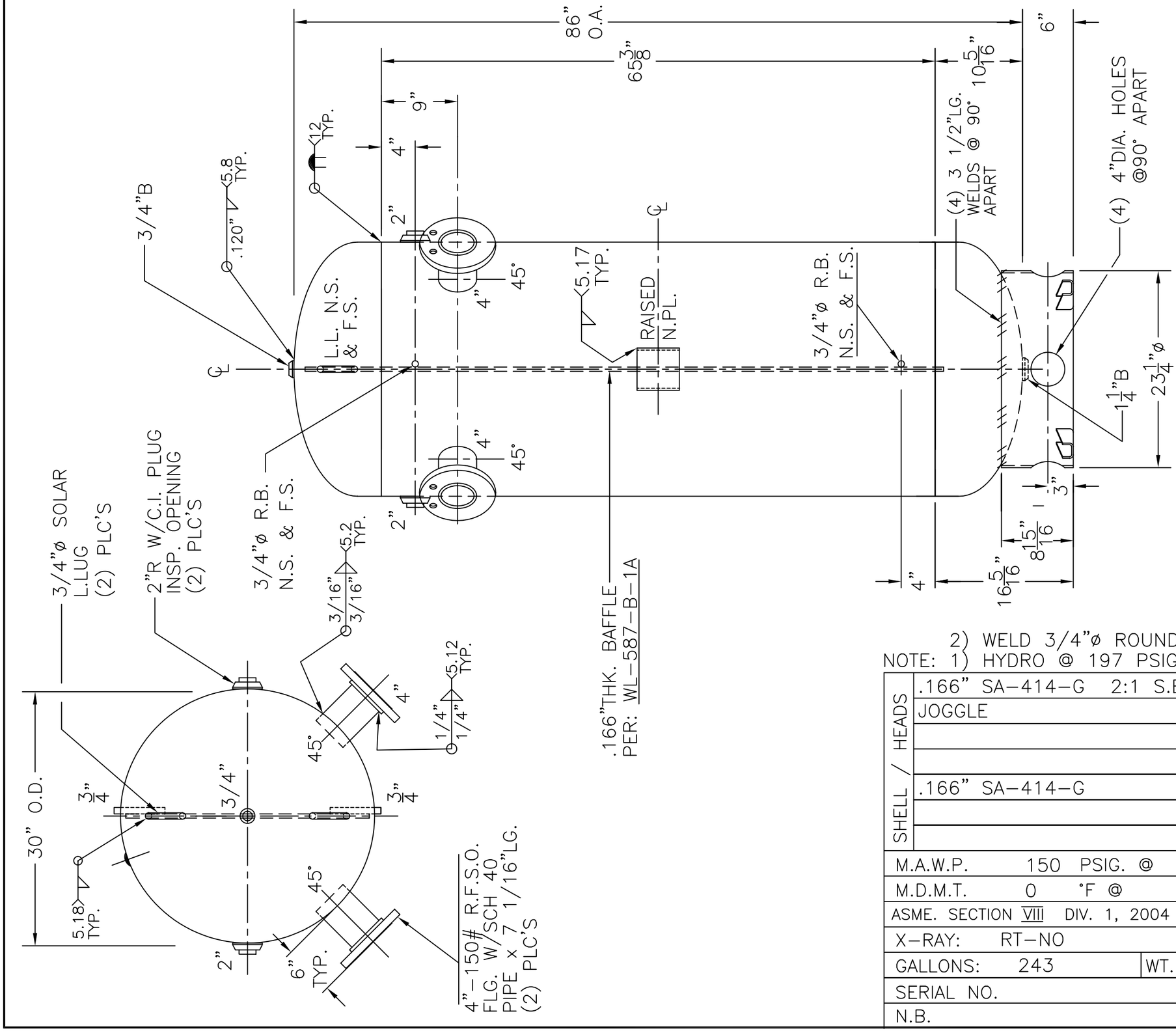

2) WELD 3/4"ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

NOTE: 1) HYDRO @ 197 PSIG. MIN.

SHELL / HEADS	.166" SA-414-G 2:1 S.E.	WL-587-B	REV. 7-11-07
	JOGGLE		DATE: 7-10-07
		FOR:	
		VERT. CHILLED WATER TANK	
	.166" SA-414-G		
		INSIDE: UNPAINTED	
M.A.W.P.	150 PSIG. @ 200 °F		
M.D.M.T.	0 °F @ 150 PSIG.	OUTSIDE: SHOP PRIME	
ASME. SECTION VIII	DIV. 1, 2004 ADD 2005		
X-RAY:	RT-NO	BY: J.G. / C.J.	SCALE: 1"=12"
GALLONS:	243 WT. 529 LBS.	ROY E. HANSON JR. MFG.	
SERIAL NO.		1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021	
N.B.			