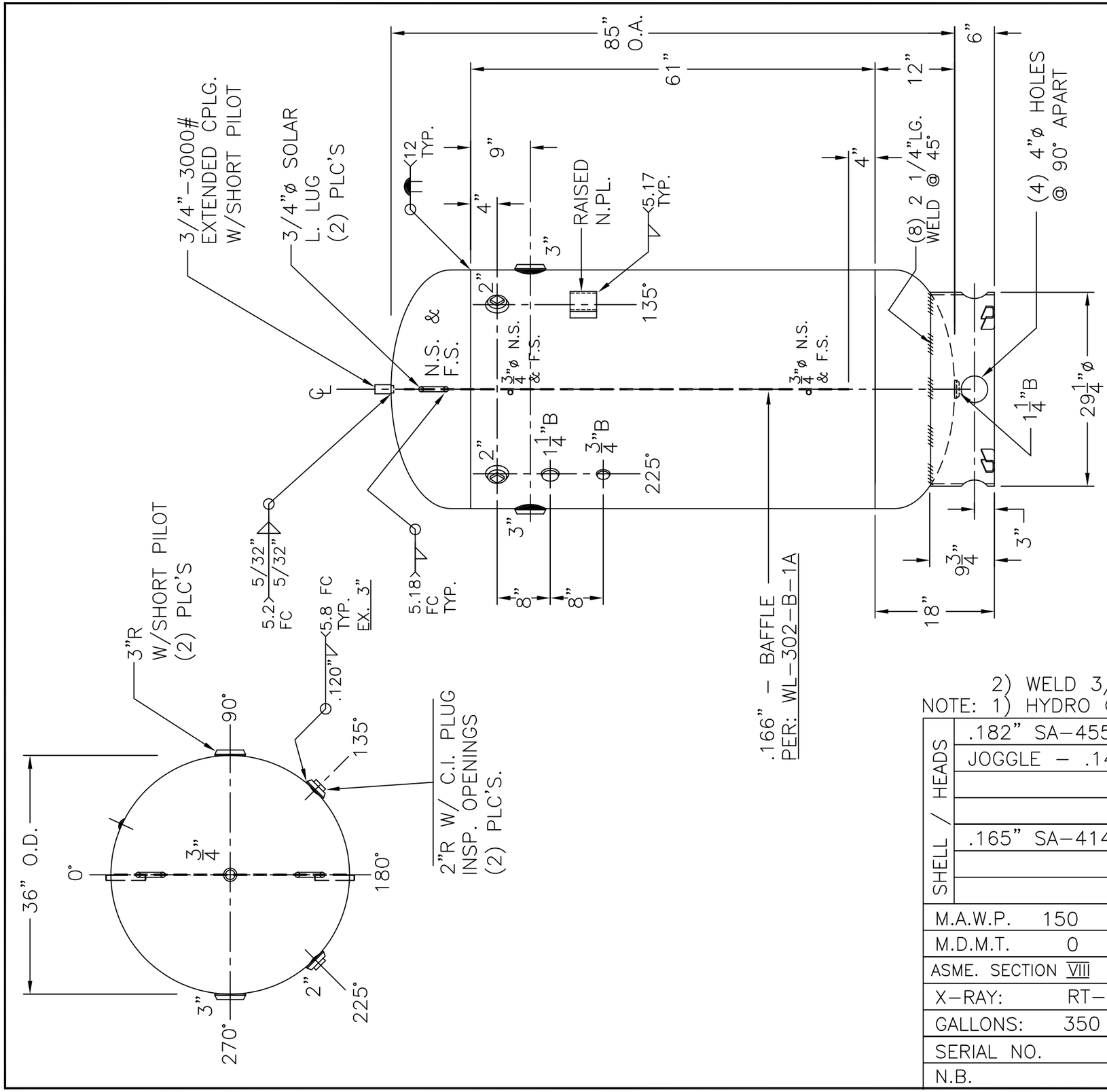

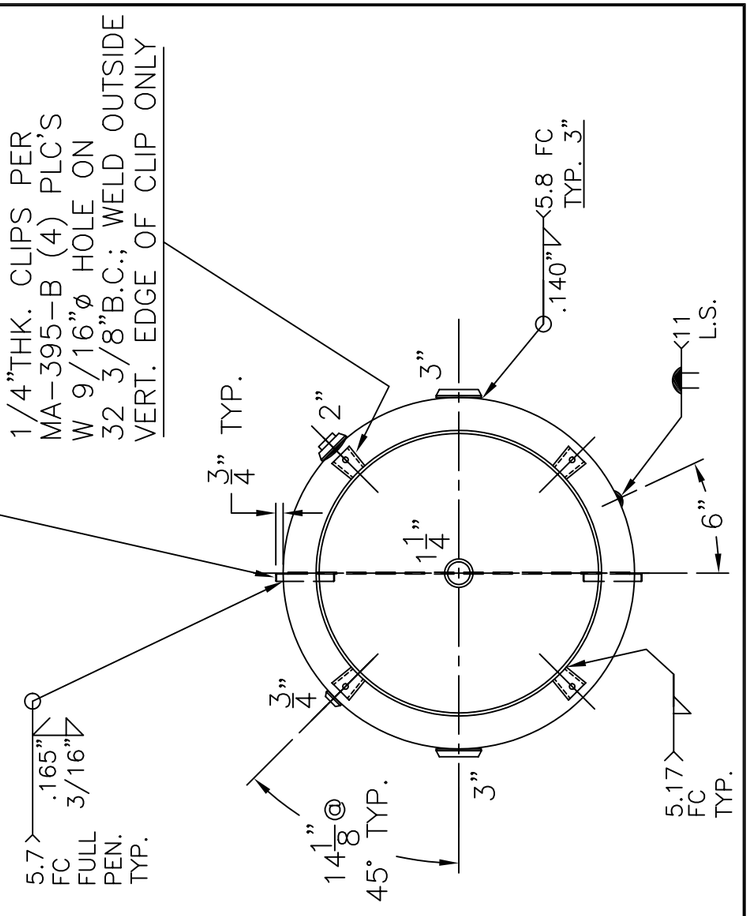

2) WELD 3/4"ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

NOTE: 1) HYDRO @ 197 PSIG. MIN.

SHELL / HEADS	.182" SA–455 2:1 S.E.	WL–778–B	REV.
	JOGGLE – .149 OFFSET		DATE: 1–10–07
		FOR:	
		VERT. CHILLED WATER TANK	
	.165" SA–414–G	SURFACE AREA = 71.3 SQ. FT.	
		INSIDE: UNPAINTED	
M.A.W.P. 150 PSIG. @ 200 °F			
M.D.M.T. 0 °F @ 150 PSIG.		OUTSIDE: SAND BLAST, ZINC PRIME	
ASME. SECTION VIII DIV. 1, 2004 ADD. 2006			
X–RAY: RT–4 SPOT L.S. ONLY		BY: J.G./STEVE	SCALE: 3/4"=12"
GALLONS: 350	WT. 738 LBS.	ROY E. HANSON JR. MFG.	
SERIAL NO.		1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021	
N.B.			