



NOTE: 1) HYDRO @ 195 PSIG. MIN.
 2) WELD 3/4" Ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.

SHELL / HEADS		.182" SA-455 2:1 S.E.		WM-671-B	
JOGGLE - .149 OFFSET				REV. 7-20-09	
M.A.W.P. 150 PSIG. @ 200 °F				DATE: 4-17-09	
M.D.M.T. 0 °F @ 150 PSIG.				FOR: VERT. CHILLED WATER TANK	
ASME SECTION VIII DIV. 1, 2007 ADD. 2008				SURFACE AREA = 65.0 SQ. FT.	
X-RAY: RT-4 SPOT L.S. ONLY				INSIDE: UNPAINTED	
GALLONS: 300 WT. 667 LBS.				OUTSIDE: PRIME	
SERIAL NO.				BY: J.G./STEVE SCALE: 3/4"=12"	
N.B.				ROY E. HANSON JR. MFG.	
				1600 E. WASHINGTON BLVD.	
				LOS ANGELES, CA 90021	