



NOTE: 1) WELD 3/4" Ø ROUND BARS TO SHELL AFTER HEADS ARE IN PLACE.
 2) HYDRO @ 163 PSIG. MIN.

HEADS	.250" SA-414-G	2:1 S.E.	WN-131-B	REV. 1-14-11
SHELL	JOGGLE		DATE: 1-12-11	
	RIGHT-.175" SA-414-G @ 72 1/2"			
	LEFT-.200" SA-455 @ 48"			
M.A.W.P.	125 PSIG. @ 200 °F			
M.D.M.T.	0 °F @ 125 PSIG.			
ASME SECTION VIII	DIV. 1, 2010 ADD. 2010			
X-RAY:	RT-4 SPOT L.S. ONLY			
GALLONS:	1080	WT. 2138 LBS.		
SERIAL NO.				
N.B.				

FOR: -
 HORIZ. CHILLED WATER TANK
 SURFACE AREA = 165.0 SQ. FT.
 UW-21(b)
 INSIDE: UNPAINTED
 OUTSIDE: PRIME
 BY: E.S. / C.J. SCALE: 3/4"=12"
ROY E. HANSON JR. MFG.
 1600 E. WASHINGTON BLVD.
 LOS ANGELES, CA 90021